

Work Order ID 65395

January 14, 2011 12:56:56 PM



Page 1

Item ID: D2732-030

Accept



Setup Start



Revision ID:

Stop



Item Name: Rubber Cushion

Start Date: 1/14/11 Start Qty: 30.00



Cust Item ID:

Required Date: 1/17/11 Req'd Qty: 30.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2732

Rev B1

100

0.00



Packaging

Memo

0.00

Packaging

Cut as per dwg

EB 1/01/31 (30)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

SB 1/10/01

(30)

120

Identify as per dwg & Stock Location: *402*

0.00



Packaging

Memo

0.00

Packaging

1/11/01 (30)

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/02

MF

11-02-01

Picklist Print

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Page 1

Work Order ID: 65395

Parent Item: D2732-030

Parent Item Name: Rubber Cushion



Start Date: 1/14/11

Required Date: 1/17/11

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|-------|--|--------------|----|--|--|-----|---|----------|------|----------|--|--|--|
| D2732 | | Manufactured | No | | | 100 | f | 563.8793 | 0.25 | 7.894737 | | | |
|-------|--|--------------|----|--|--|-----|---|----------|------|----------|--|--|--|



Rubber Extrusion



Handwritten signature and date: 1/31/11

Location

Loc Qty

Loc Code

| | | |
|-------|-----------|--|
| ST410 | 500 | |
| 64283 | 500 | |
| ST412 | 63.879279 | |
| 56516 | 63.879279 | |

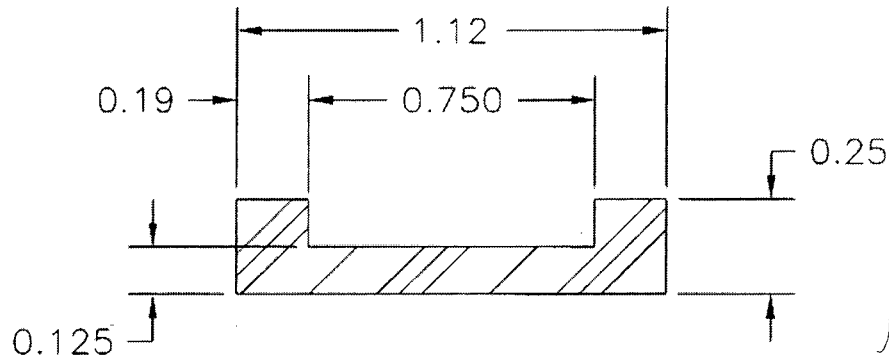
7.894737



| | | | |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN <i>KE</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2732 | REV. B SHEET 1 OF 1 |
| DATE 98.03.05 | | TITLE RUBBER EXTRUSION | SCALE 2:1 |
| A | 97.12.04 | NEW ISSUE | |
| B | 98.03.05 | BLACK WAS WHITE | |
| Bi | <i>#1P</i> 02.05.23 | ADD POSSIBLE SUPPLIER | |

RELEASED
98/03/06 KE

Wob 65385



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003